ORDER NO. MD0512465S3

Service Manual

CD Stereo System

SA-AK631GCP

Colour

(S) ... Silver Type

Top cabinet change (Additional Information)

Please file and use this supplement manual together with the service manual for Model No. [SA-AK631GCP-S, Order No. MD0503065C3].

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1. Service Hint

1.1. Background

During the replacement of the top cabinet for the mentioned models, the below rules of compatibility (Table 1) must be followed & parts must be replaced correctly. This is mainly due to top cabinet specification change (additional of one screw hole) for improvements.

1.2. Service Parts Replacement (Compatibility)

Note:

- When replacing the new top cabinet, ensure that the NEW bottom

chassis must also be changed together at the same time (Refer to Table 1).

- Do not interchange the parts.

Top Cabinet Part #	Bottom Chassis Part #	Notes	Remarks
RKMX0105-S (OLD)	RMKX0099-1 (OLD)	1,D	[M]
RKMX0105-S1 (NEW)	RMKX0099-2 (NEW)	1,D	[M]
Table 1			

- Parts mentioned above indicated [M] is supplied by PAVCSG.

During the service repair & replacement of the top cabinet, the following changes must be observed.

Interchangeability Code **The circled item indicates the interchangeability. If no marking, see the Notes in the bottom column.			
	Parts	Set Production	
	A Original / New	Early / Late	Original or new parts may be used in early or late production set. / Use original parts until exhausted, then stock new parts.
	B Original / New	Early / Late	Original parts may be used in early production sets only. New parts ma be used in early or late production sets. Use original parts where possi then stock new parts.
	C Original / New	Early / Late	New parts only may be used in early or late production sets. / Stock ne parts.
O	D Original / New	Early / Late	Original parts may be used in early production sets only. New parts ma be used in late production sets only. Stock both original and new parts
	E Other		

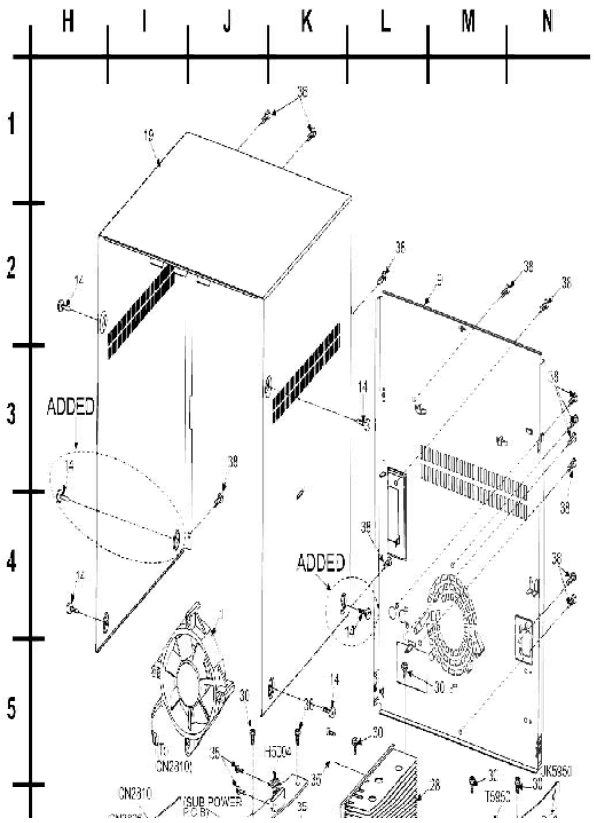
Reason for Change *The circled item indicates the reason. If no marking, see the Notes in the bottom column.	
O	1. Improve performance
	2. Change of material or dimension
	3. To meel approved specification
	4. Standardization
	5. Addition
	6. Deletion
	7. Correction
	8. Other

The following sections show the revised information for Cabinet Parts Location (Section 2) & Cabinet Parts List (Section 3).

2. Parts Location and Replacement Parts List

2.1. Cabinet Parts Location (Additional Information)

With reference to page 100 (section 23.3.1) of the original service manual for SA-AK631GCP-S. The cabinet parts location below is for the new implementation.



2.2. Cabinet Parts List (Additional Information)

With reference to page 101 (section 23.3.2) of the original service manual for SA-AK631GCP-S. The parts list below is for the new implementation.

Ref. No.	Part No.	Part Name & Description	Remarks
		CABINET AND CHASSIS	
19	RKMX0105-S1	TOP CABINET	[M]
22	RMKX0099-2	BOTTOM CHASSIS	[M]

Notes : Refer to Table 1 for compatibility of top cabinet & bottom chassis.

M0512 N/D/S